IAPS REC'S PCT/PTO 03 FEB 2006

We claim:-

4	م المنظم				
1.	A blode	iradable	polvester	mixture	comprising
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from 5% to 80% by weight, based on the total weight of components i to ii, of at least one polyester based on aliphatic and aromatic dicarboxylic acids and an aliphatic dihydroxy compound (component i) and

23

from 20% to 95% by weight, based on the total weight of components i to ii, of at least one renewable raw material (component ii) and

from 0.1% to 15% by weight, based on the total weight of components i to ii, of a compound as component iii that comprises two or more epoxy groups in the molecule.

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- 2. The biodegradable polyester mixture according to claim 1 wherein said component i is polymerized from:
 - A) an acid component comprising

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a1) from 30 to 99 mol% of at least one aliphatic or at least one cycloaliphatic dicarboxylic acid or its ester-forming derivatives or mixtures thereof

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- a2) from 1 to 70 mol% of at least one aromatic dicarboxylic acid or its ester-forming derivative or mixtures thereof and
- a3) from 0 to 5 mol% of a sulfonated compound,

the mole percentages of said components a1) to a3) adding up to 100% and

B) a diol component comprising at least one C_2 - to C_{12} -alkanediol or a C_5 - to C_{10} -cycloalkanediol or mixtures thereof

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and if desired additionally one or more components selected from

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- C) a component selected from
 - c1) at least one dihydroxy compound which comprises ether functions and has the formula I

$$HO-[(CH_2)_n-O]_m-H$$
 (I)

where n is 2, 3 or 4 and m is an integer from 2 to 250,

c2) at least one hydroxy carboxylic acid of the formula Ila or Ilb

$$HO-[-C(O)-G-O-]_{\overline{p}}H$$
 $[-C(O)-G-O-]_{r}$ (IIb)

where p is an integer from 1 to 1500, r is an integer from 1 to 4 and G is a radical selected from the group consisting of phenylene, $-(CH_2)_{q}$, where q is an integer from 1 to 5, -C(R)H- and $-C(R)HCH_2$, where R is methyl or ethyl,

- c3) at least one amino- C_2 to C_{12} -alkanol or at least one amino- C_5 to C_{10} cycloalkanol or mixtures thereof
- c4) at least one diamino-C₁- to C₈-alkane
- c5) at least one 2,2'-bisoxazoline of the general formula III

$$\begin{bmatrix} N \\ C - R^{1} - C \\ O \end{bmatrix}$$
 (III)

where R^1 is a single bond, a $(CH_2)_z$ -alkylene group, where z=2,3 or 4, or a phenylene group

c6) at least one amino carboxylic acid selected from the group consisting of the natural amino acids, polyamides obtainable by polycondensation of a dicarboxylic acid having from 4 to 6 carbon amended sheet

atoms and a diamine having from 4 to 10 carbon atoms, compounds of the formulae IV a and IVb

$$HO - \left\{ -C(O) - T - N(H) - \right\}_{S} H$$

$$\left\{ -C(O) - T - N(H) - \right\}_{t}$$

$$(IVa)$$

$$(IVb)$$

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where s is an integer from 1 to 1500, t is an integer from 1 to 4 and T is a radical selected from the group consisting of phenylene, $-(CH_2)_u$ -, where u is an integer from 1 to 12, $-C(R^2)H$ - and $-C(R^2)HCH_2$, where R^2 is methyl or ethyl,

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and polyoxazolines containing the repeat unit V

$$\begin{array}{c|c}
\hline
 N-CH_2-CH_2
\end{array}$$

$$O=C-R^3$$
(V)

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where R^3 is hydrogen, C_1 - C_6 -alkyl, C_5 - C_8 -cycloalkyl, unsubstituted or C_1 - C_4 -alkyl-monosubstituted, -disubstituted or -trisubstituted phenyl or is tetrahydrofuryl,

or mixtures of c1) to c6)

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and

- D) a component selected from
- - d1) at least one compound having at least three groups capable of ester formation,
 - d2) at least one isocyanate

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d3) at least one divinyl ether

or mixtures of d1) to d3).

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3. The biodegradable polyester mixture according to claim 1 or 2 wherein said component ii is one or more selected from the group consisting of starch, cellulose, lignin, wood and cereals.

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- 4. The biodegradable polyester mixture according to any of claims 1 to 3 wherein said component iii is glycidyl acrylate and/or glycidyl methacrylate.
- The biodegradable polyester mixture according to any of claims 1 to 4 which
 comprises

from 10% to 70% by weight of said component i and from 30% to 90% by weight of said component ii, each percentage being based on the total weight of said components i to ii.

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- 6. The biodegradable polyester mixture according to any of claims 1 to 5 which comprises from 0.5% to 10% by weight of said component iii, based on the total weight of said components i to ii.
- 7. A process for producing biodegradable polyester mixtures according to claims 1 to 6, which comprises said components i, ii and iii being in one step mixed and, in the presence or absence of a free-radical initiator, reacted.
- 8. A process for producing biodegradable polyester mixtures according to claims 1 to 6, which comprises a first step of said component iii being mixed with and, in the presence or absence of a free-radical initiator, reacted with one of said components i or ii and a second step of the hitherto unused component ii or i being mixed in and reacted.
- 30 9. The use of the biodegradable polyester mixtures according to claims 1 to 6 for producing blends, moldings, films, sheets or fibers.
 - 10. Blends, moldings, films, sheets or fibers comprising biodegradable polyester mixtures according to claims 1 to 6.